

拾貳. 成型機零件表

IX. ZIPPLER CHAIN FORMING MACHINE

Assembly Drawing & Spares Drawing

Number for parts of drawing:

Ref. No.	Part Name	Part No.	Part Name
項次	名 稱	規格 (圖號)	備 註
1	皮帶隔片	N/M-B17	Safety O-Ring
2	小皮帶齒輪	N/M-B16	Belt Gear Wheel
3	齒形皮帶	170X1062	Timing Belt
4	滾珠軸承	6202ZZ	Ball Bearing
5	直立傳動軸	N/M-B1	Main Shaft
6	停止裝置彈簧	N/M-B15	Spring
7	停止裝置擋塊	N/M-B12	Setting Adjust Block
8	停止裝置	N/M-B13-2	Adjusting Screw
9	皮帶傳動底板	N/M-B9	Belt Driven Plate
10	彎管	N/M-B1	Bender
11	皮帶輔助輪	N/M-B13	Belt Press Wheel
12	滾珠軸承	608ZZ	Bearing
	停止裝置支軸	N/M-B13-1	Setting Shaft
	皮帶開關		Microswitch
	止裝置擋塊	N/M-B10	Setting Stop Block
	線板		Elec. Joint Seal
17	大皮帶齒輪	N/M-B18	Belt Gear Wheel
18	小螺絲軸承蓋	N/M-A26	Small Screw Cap
19	滾珠軸承	608ZZ	Ball Bearing
20	小螺絲	N/M-A5	Small Screw
21	滾珠軸承	626ZZ	Ball Bearing
22	定位銷		Pin
23	模座前固定蓋	N/M-A24	Mold Front Fixer
24	模座後蓋	N/M-A22	Mold Rear Cover
25	滾珠軸承	608ZZ	Ball Bearing
26	模座軸承套	N/M-A4	Mold Bearing Bush
27	正齒輪	N/M-A10	Gear Wheel
28	齒輪心軸	N/M-A11	Gear Wheel Center
29	軸用C形扣環	ST1000	'C' Shap Ring
30	滾珠軸承	608ZZ	Ball Bearing

拾貳. 成型機零件表

IX. ZIPPER CHAIN FORMING MACHINE - Assembly Drawing & Spares Drawing.

Number for parts of drawing:

Ref. No.	Part Name	Part No.	Part Name
項次	名 稱	規 格 (圖 號)	備 註
1	皮帶擋片	NZH-B17	Safety O-Ring
2	小皮帶齒輪	NZH-B16	Belt Gear Wheel
3	齒形皮帶	170XL062	Timing Belt
4	滾珠軸承	6202ZZ	Ball Bearing
5	直立傳動軸	NZH-D1	Main Shaft
6	停止裝置彈簧	NZH-B15	Spring
7	停止裝置擋塊	NZH-B12	Setting Adjust Block
8	停止裝置	NZH-B13-2	Adjusting Screw
9	皮帶傳動底板	NZH-B9	Belt Driven Plate
10	彎管	NZH-B1	Bender
11	皮帶輔助輪	NZH-B13	Belt Press Wheel
12	滾珠軸承	608ZZ	Bearing
13	停止裝置支軸	NZH-B13-1	Setting Shaft
14	皮帶開關		Microswitch
15	停止裝置擺塊	NZH-B10	Setting Swing Block
16	接線板		Elec. Joint Seat
17	大皮帶齒輪	NZH-B18	Belt Gear Wheel
18	小螺桿軸承護蓋	NZH-A26	Small Screw Cap
19	滾珠軸承	608ZZ	Ball Bearing
20	小螺桿	NZH-A5	Small Screw
21	滾珠軸承	626ZZ	Ball Bearing
22	定位銷		Pin
23	模座前固定蓋	NZH-A24	Mold Front Fixer
24	模座後蓋	NZH-A22	Mold Rear Cover
25	滾珠軸承	608ZZ	Ball Bearing
26	模座軸承套	NZH-A4	Mold Bearing Bush
27	正齒輪	NZH-A10	Gear Wheel
28	齒輪心軸	NZH-A11	Gear Wheel Center
29	軸用C形扣環	SIW08	'C' Shape Ring
30	滾珠軸承	608ZZ	Ball Bearing

Ref. No.	Part Name	Part No.	Part Name
項次	名 稱	規 格 (圖 號)	備 註
31	螺桿上固定塊	N/M A12	Screw Upper Fixer
32	擋片固定塊	N/M A19	Adjust Plate Fixer
33	擋片	N/M A16	Adjust Plate
34	螺桿	N/M A20	Forming Screw
35	螺桿下固定塊	N/M A15	Screw Lower Fixer
36	電熱器	220W	Heater
37	電熱感應線	1.5M	Heater Inductor
38	模座	N/M A1	Mold Seat
39	模座零件	N/M A3	Cooper Blast Nozzle
40	模座襯套	N/M A2	Mold Bushing
41	模子	N/M A6	Mold
42	螺桿套	N/M A7	Screw Lining
43	螺桿護套	N/M A9	Mold Center
44	模蓋	N/M A8	Mold Cover
45	模座前固定蓋	N/M A23	Mold Lower Fixer
46	輪子架	N/M A18	Wheel Stand
47	輪子	N/M 12	White Latex Wheel
48	六角螺絲	M6X10 L	Hex. Screw
49	調整支撐	N/M B4	Adjusting Support Frame
50	調整後鐵	N/M B4	Adjusting Block (Rear)
51	滾珠軸承	6001-2	Ball Bearing
52	打頭調整座	N/M B2	Head-Maker Seat
53	打頭調整蓋	N/M B3	Head-Maker Cover
54	固定螺母有牙	N/M B6	Left Fixed Screw
55	調整螺絲	N/M B7	Adjusting Nut
56	打頭彈簧	N/M B15	Spring
57	調整前鐵	N/M B7	Front Adjusting Block
58	打頭	N/M B8	Head-Maker
59	凸輪	N/M B6	Head-Maker Cap
60	連座軸承	N/M B4	Shaft Seat Bearing
61	皮帶輪擋片	N/M D7	Gear Wheel Safety Ring
62	齒形皮帶輪	N/M B8	Timing Belt Gear Wheel
63	齒形皮帶	285L075	Timing Belt
64	帶動傘齒輪	N/M D2	Level Wheel
65	軸承座	N/M C11	Bearing Seat
66	連座軸承	BCP204	Shaft Seat Bearing
67	V形皮帶輪	N/M C37	"V" Belt Wheel
68	V形皮帶	N/M A27	"V" Belt
69	傳動軸	N/M C43	Driven Shaft
70	V形皮帶輪	N/M B19	"V" Belt Wheel

Ref. No.	Part Name	Part No.	Part Name
項次	名 稱	規 格 (圖 號)	備 註
71	上連桿	N7M D3	Upper Shaft
72	傳動座蓋	N7M C26	Driven Seat Cover
73	橡皮墊圈		Latex Ring
74	滾珠軸承	7008C	Ball Bearing
75	上傳動座	N7M C6	Upper Driven Shaft Seat
76	孔用C形扣環	RIW23	"C" Snap Ring
77	滾針軸承	NK15/20	Needle Roller Bearing
78	上傳動軸	N7M C8	Upper Driven Shaft
79	滾珠軸承	7008C	Ball Bearing
80	傳動座蓋	N7M C10	Driven Seat Cover
81	過線皮帶輪	N7M D9	Timing Belt Wheel
82	套環	N7M D5	Collar
83	下連桿	N7M D4	Lower Shaft
84	滾針軸承	NK15/20	Needle Roller Bearing
85	孔用C形扣環	RIW23	"C" Snap Ring
86	軸用C形扣環	SIW15	"C" Snap Ring
87	傳動座蓋	N7M C26	Driven Seat Cover
88	橡皮墊圈		Latex Ring
89	滾珠軸承	7008C	Ball Bearing
90	下傳動軸	N7M C7	Lower Driven Seat
91	止推動軸	#51102	Bearing
92	下傳動軸	N7M C9	Lower Driven Shaft
93	滾珠軸承	7008C	Ball Bearing
94	傳動皮帶輪	N7M D10	Timing Belt Gear
95	過線板	N7M D11	Thread Plate
96	滾針軸承	NA6902	Needle Roller Bearing
97	隔環	N7M C13	Steel O-Ring
98	止推軸承	51102	Bearing
99	固定環	N7M-C14	Fixed Ring
100	頂板	N7M C3	Top Board
101	支桿	N7M C12	Shaft
102	底板	N7M C15	Bottom Board
103	連軸座	N7M C16	Shaft Seat
104	中心線上盤	N7M C17	Yoke Top Surface Plate
105	上中心桿	N7M-C21	Upper Core Shaft
106	滾珠軸承	G08/Z	Ball Bearing
107	中心桿彈簧	N7M C39	Spring
108	軸用C形扣環	SIW15	"C" Snap Ring
109	吊桿	N7M C17	Suspension Shaft
110	下中心桿	N7M-C22	Down Core Shaft

Ref. No.	Part Name	Part No.	Part Name
項次	名 稱	規 格 (圖 號)	備 註
111	滾珠軸承	60877	Ball Bearing
112	中心線下盤	N/M C18	Yoke Bottom Surface Plate
113	軸用C形扣環	SIW 08	"C" Snap Ring
114	中心棒	N/M D15	Core Stem
115	尼龍線穩定心軸套	N/M D22 1	Core Collar
116	滾珠軸承	600127	Ball Bearing
117	尼龍線送線器	N/M D25	Mono Feeder
118	黑頭心	N/M D12	Black-Head
119	黑頭傳動齒輪	N/M-D30	Black-Head Driven Gear
120	尼龍線穩定心軸	N/M D22	Mono Stable Sender
121	送線器支板	N/M-D27	Feeding Support
122	防塵板	N/M A30	Anti-Dust Plate
123	送線器軸承座	N/M-D26	Feeder Bearing Seat
124	輔助棒	N/M D16	Aux. Stem
125	黑頭蓋	N/M-D14	Black-Head Cover
126	上傳動盤平衡塊	N/M D17	Balance Block
127	尼龍螺母	M6	Nylon Nut
128	上過線座	N/M-D19	Upper Tension Post
129	上帶動圓盤	N/M-D18	Upper Driven Surface
130	上過線螺栓	N/M-D20	Upper Tension Post Screw
131	尼龍線夾片	N/M D29	Mono Clip
132	夾片彈簧(中)	N/M B15 3	Spring
133	尼龍螺母	M6	Nylon Nut
134	前後架連結桿(中)	N/M C28	Front & Rear Frame Connector
135	下過線座螺栓	N/M D21 1	NUT
136	中心線調座	N/M-C20	Yoke Adjusting Seat
137	下過線螺栓	N/M D21	Lower Tension Post Screw
138	收料彈簧	N/M-B15 2	Spring
139	前後架連結桿(旁)	N/M-C27	Front & Rear Frame Connector
140	過線架	N/M-C34	Mono Post Frame
141	固定套環	N/M-C32	Fixed Collar
142	軸承護套	N/M-C31	Bearing Safety Cover
143	尼龍線支座	N/M-C30	Mono Support
144	尼龍線支桿		Mono Support Frame
145	尼龍線心軸	N/M-C33	Mono Support Shaft
146	尼龍線支桿	N/M-C29	Mono Support Frame
147	收料主動輪	N/M-E18	Collection Driving Wheel
148	鋁合金小輪	N/M-F2	Aluminum Wheel
149	瓷套	$\phi 6.2 \times 12$	Ceramic Cover $\phi 6.2 \times \phi 12$
150	自動送料齒形輪(小)	N/M G46	Automatic Feed Pinion



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Ref. No.	Part Name	Part No	Part Name
項次	名 稱	規 格 (圖 號)	備 註
151	齒形皮帶	5B11	Tooth-Form Belt
152	自動送料心軸	NZH C47	Automatic Feed Center Shaft
153	自動送料固定板	NZH C44	Automatic Feed Fixed Plate
154	自動送料齒形輪	NZH C45	Automatic Feed Gear
155	自動送料套管	NZH C48	Automatic Sleeve
156	尼龍線穩定心軸套	NZH D22 1	Axle Bush for the Nylon Wire Groove
157	收料馬達	24V, 0.5A, 20W	Motor for Collection
158	固定架後板	NZH F14	Rear Plate of the Fixed Support
159	小馬達固定座	NZH E15	Fixed Seat for the Small Motor
160	結合器支板	NZH E6	Small Motor Fixing Stand
161	活動扣	NZH E16	Moveable catch
162	活動扣軸	NZH E12	Moveable Catch Axle
163	被動軸	NZH E13	Driven Axle
164	收料從動輪	NZH E17	Collection Driven Wheel
165	收料滑軸	NZH E4	Collection Slide Axle
166	上下滑動鋁塊	NZH E3	Up-and-Down Alum. Slide Block
167	瓷套	$\phi 3.3 \times$	Ceramic Cover $\phi 3.3 \times \phi 6.4$
168	瓷套	$\phi 4.8 \times$	Ceramic Cover $\phi 4.8 \times \phi 9.8$
169	瓷套	$\phi 3.0 \times$	Ceramic Cover $\phi 3.0 \times \phi 5.2$
170	油壺	NZH A23 1	Oil Pot
171	軸用扣環	SIW08	
172	孔用扣環		
173	滾珠軸承	608ZZ	
174	下過線板固定套	NZH B14	
175	下過線板	NZH C49	
176	螺母	M	
177	結合器	NZH E 26	
178	結合器蓋	NZH E 27	
179	結合器襯套	NZH E 28	
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